

FIG. 1 is a schematic diagram of a network system. The system includes a central cloud 100, which is connected to a plurality of devices. The devices are labeled 110-1, 110-2, 110-N, 120'-1, 120'-2, and 120'-N. The devices 110-1, 110-2, and 110-N are connected to the cloud 100 via a network. The devices 120'-1, 120'-2, and 120'-N are connected to the cloud 100 via a network. The devices 110-1, 110-2, and 110-N are connected to the cloud 100 via a network. The devices 120'-1, 120'-2, and 120'-N are connected to the cloud 100 via a network.

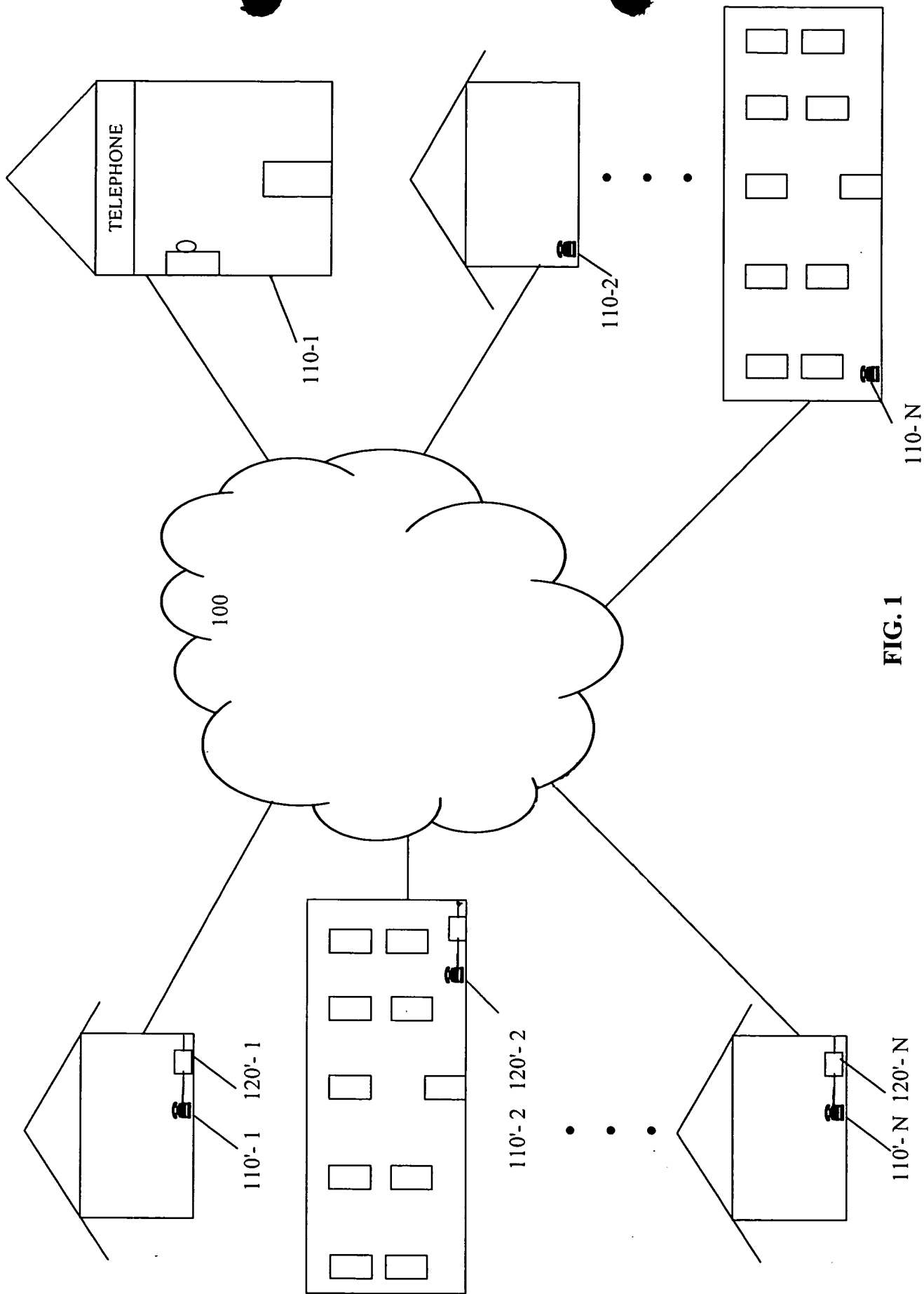


FIG. 1

FIG. 2 is a block diagram of a system for controlling a stamping machine. The system includes a CM8880 microcontroller (126) connected to a DATA BUS (124) and a STAMP 2 (124). The STAMP 2 is connected to a RELAY CONTROL (129) which controls three relays (R1, R2, R3). The relays are connected to a WALL (129) and a STAMP DTMF OUT PIN (110). The relays are also connected to a set of three relays (R, A, T) which are connected to a set of three relays (R, A, T) which are connected to a set of three relays (R, A, T).

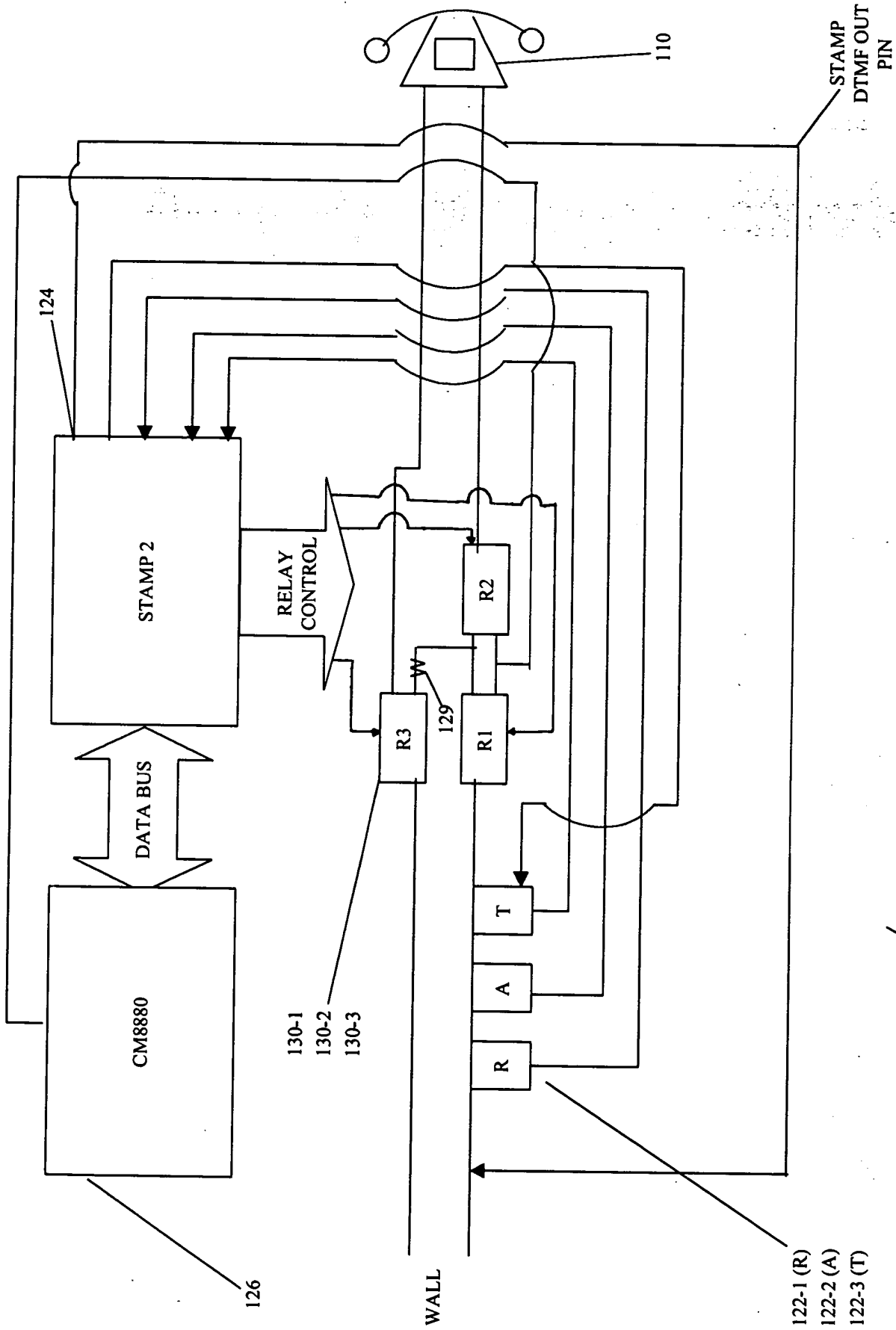


FIG. 2



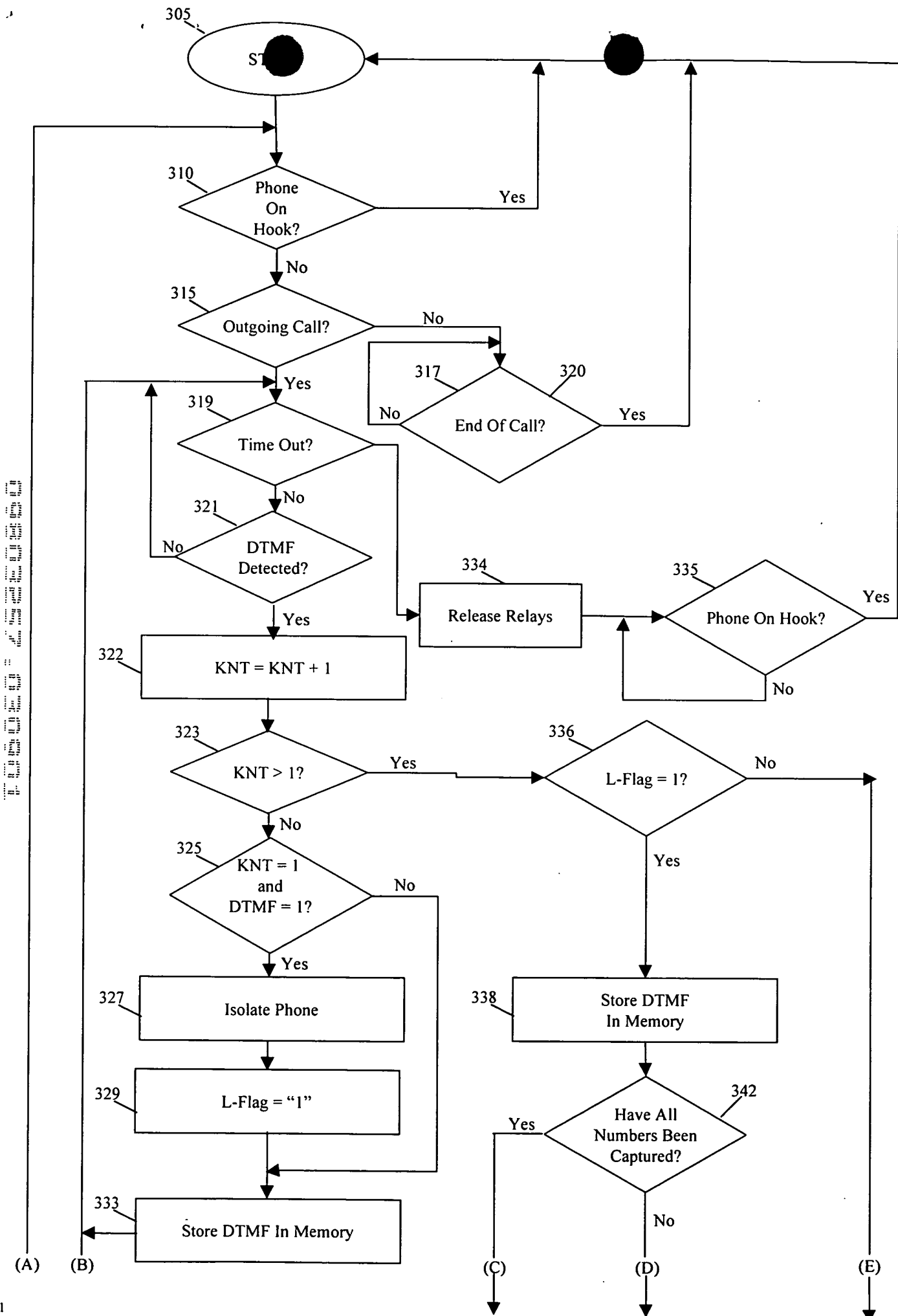


FIG. 3A

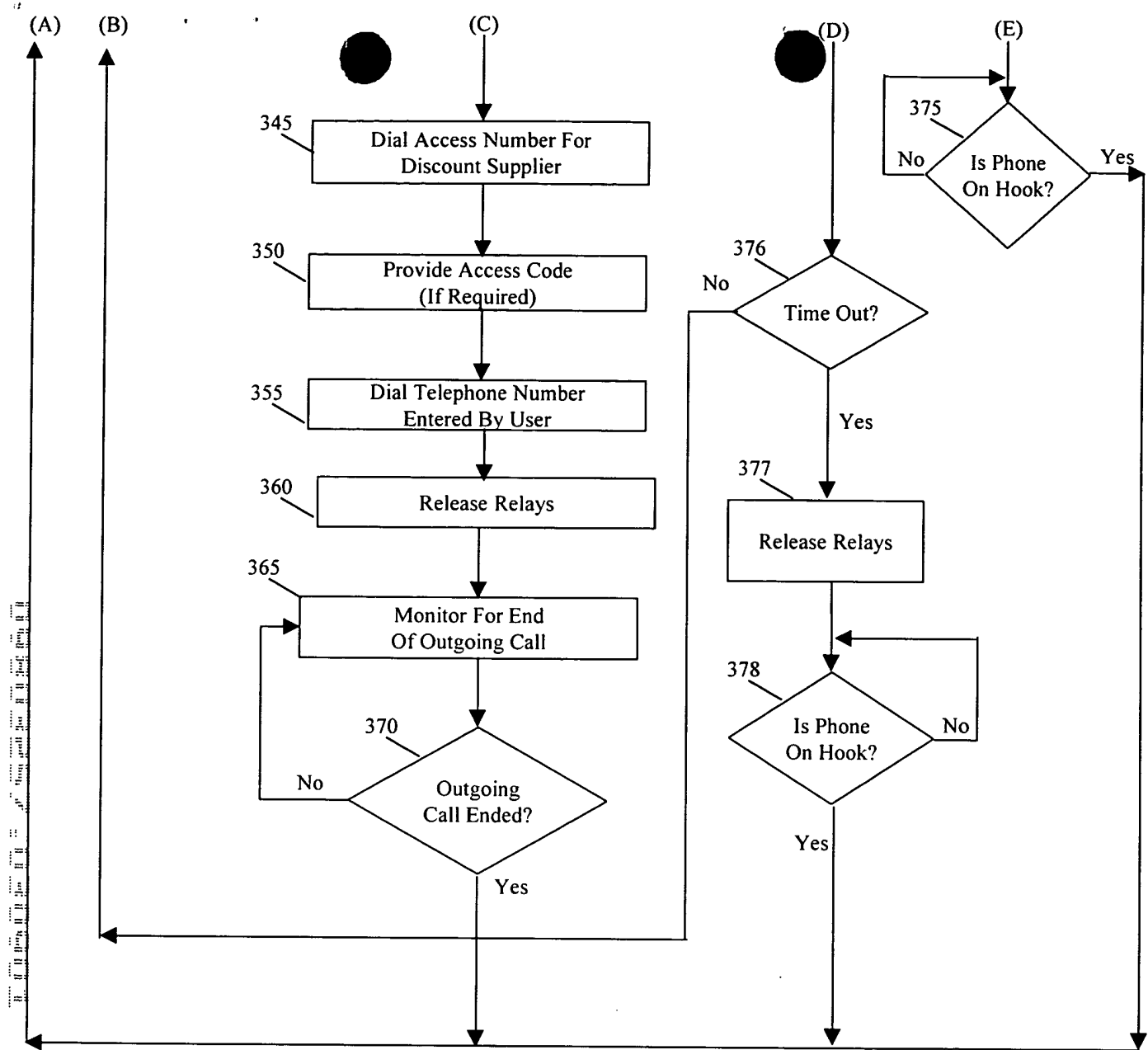


FIG. 3B

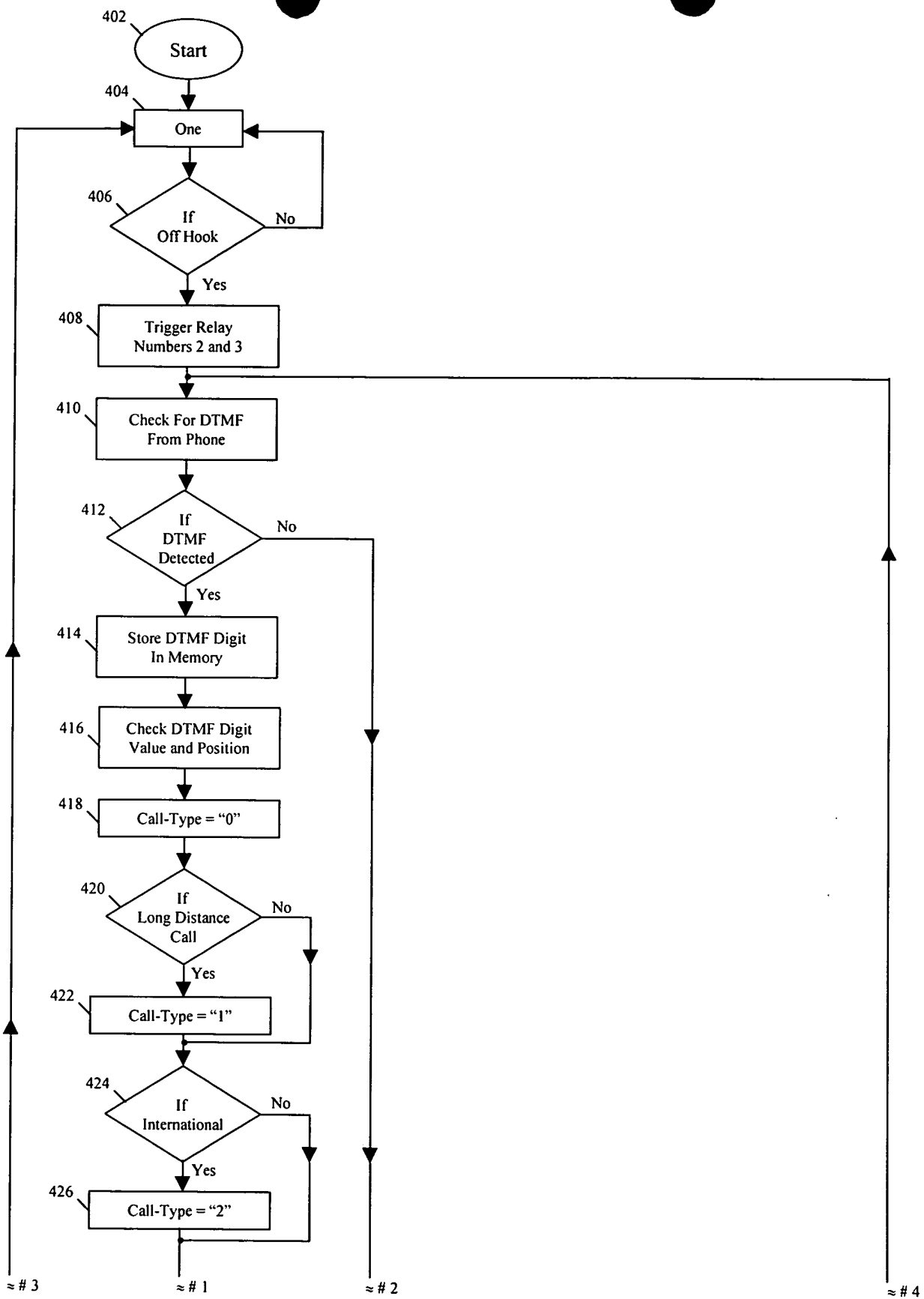


FIG. 4A

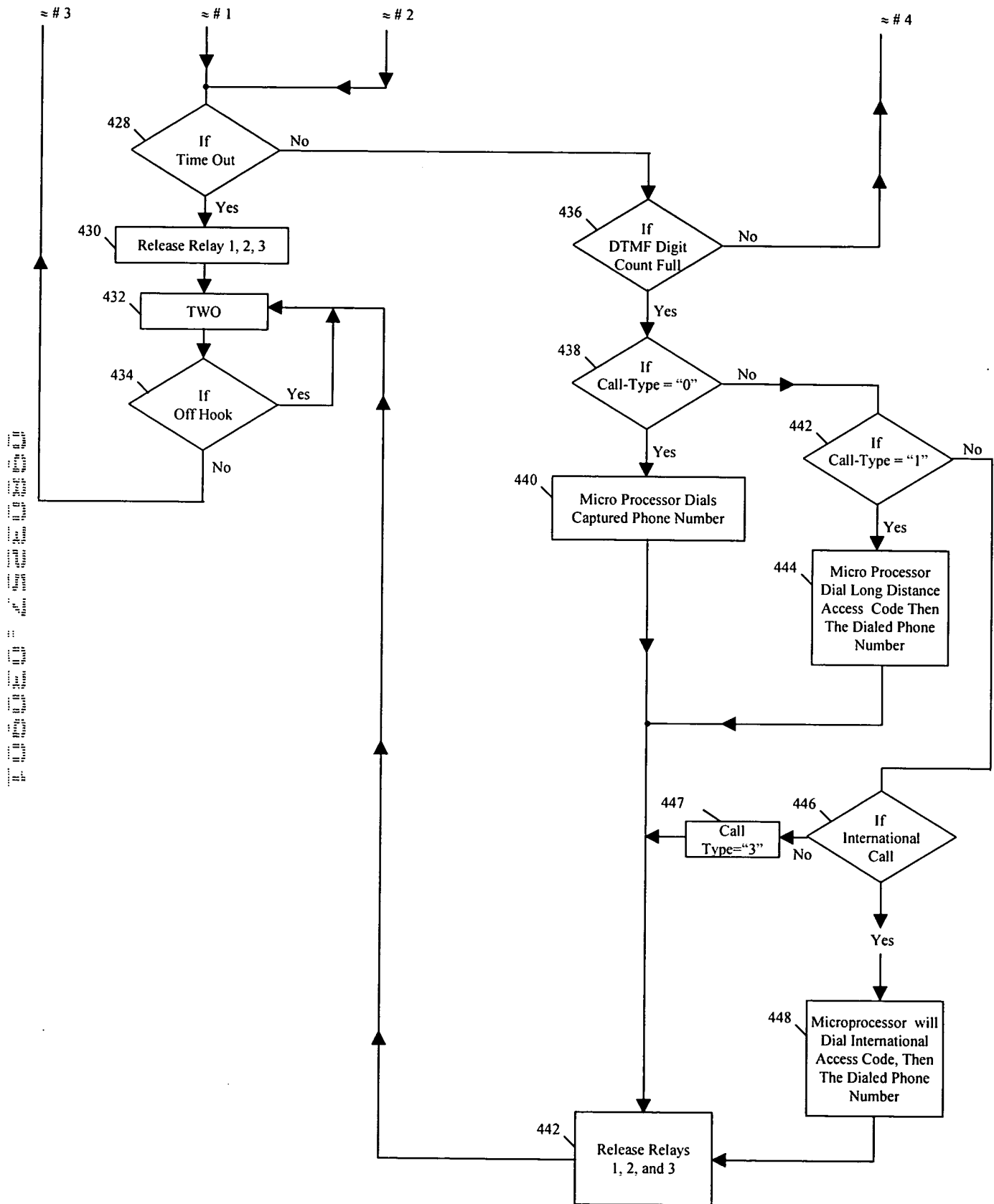
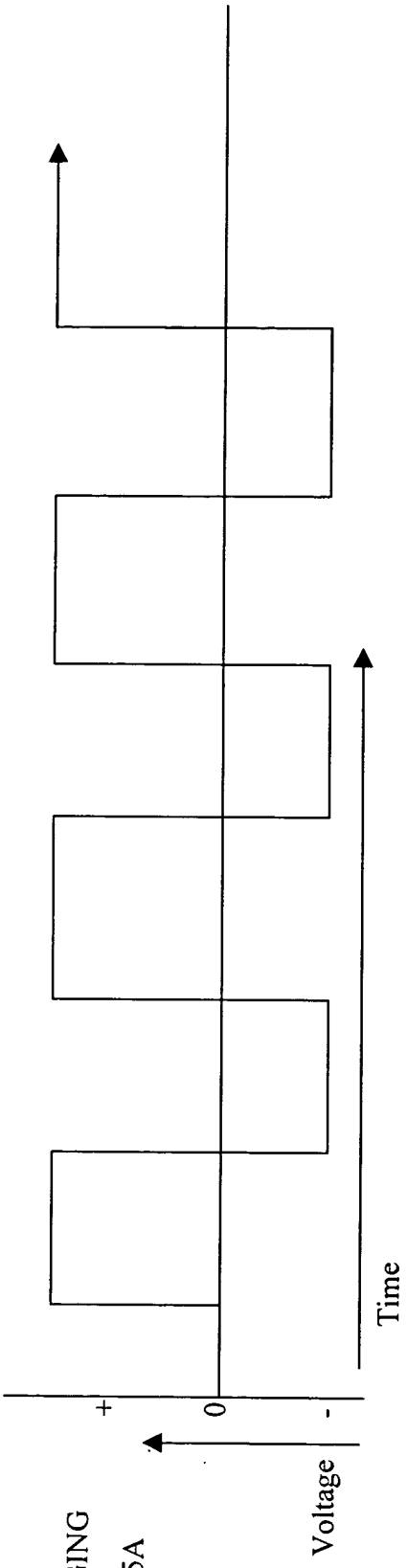
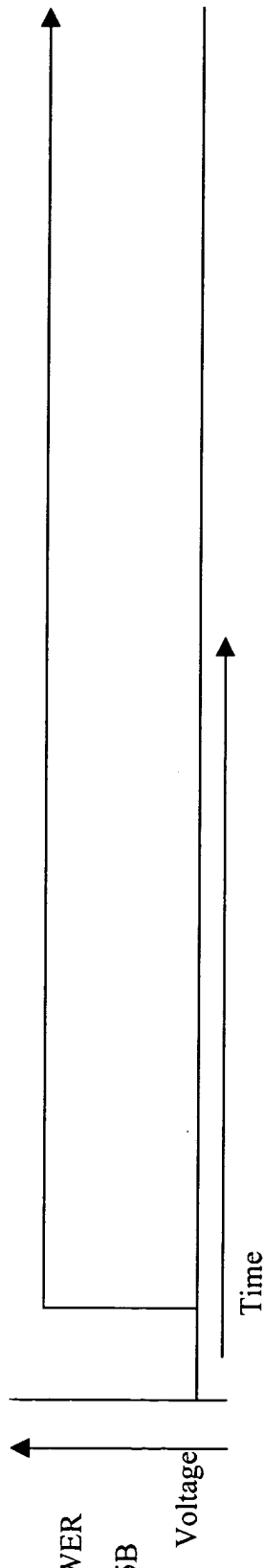


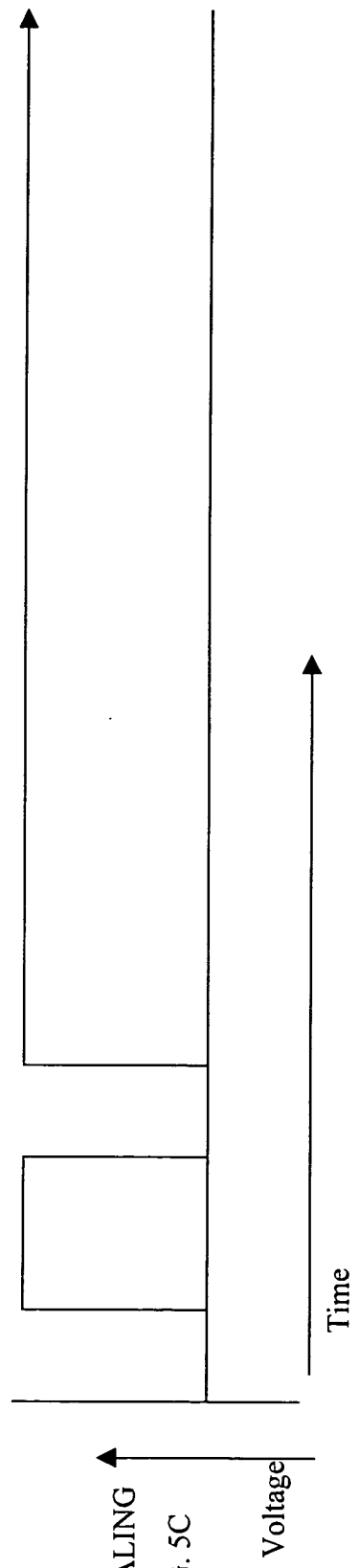
FIG. 4B



RINGING  
FIG. 5A



ANSWER  
FIG. 5B



DIALING  
FIG. 5C



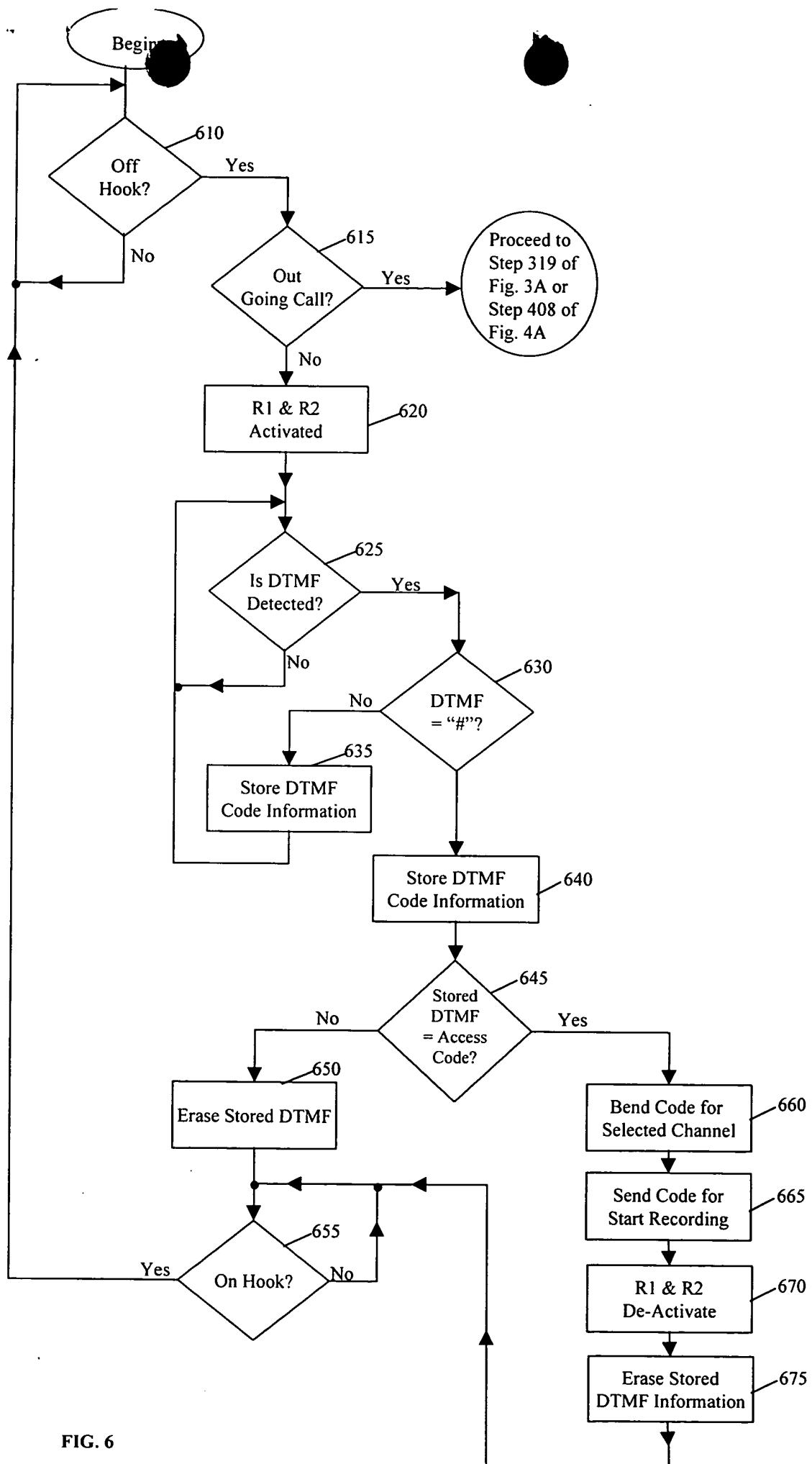


FIG. 6